# **Lightweight Carbon Headset Cap**

#### **Pack Contents:**

- 1x 1/1.8" Carbon Fibre Headset Top Cap (UD Weave)
- 1x 7075 super-lightweight M6 Countersunk Headset Bolt

## 1. Pre-Installation Check:

- Ensure your existing headset and stem are in good condition. Worn parts or bearings may need to be replaced before fitting your new Carbon Headset Cap.
- Ensure that you have the correct tools: Hex keys, torque wrench and lithium grease.

## 2. Original Top Cap Removal:

- Use a hex key of the appropriate size to loosen the original headset top cap bolt, ensuring that the hex key is securely inserted into the bolt recess before attempting to remove it.
- If the cap cannot be removed easily, undo the stem steerer bolts to release any lip that may be on the underside of the cap that may be preventing removal.
- Completely remove the original headset top cap.

## 3. JRC Carbon Headset Cap Installation:

- Grease the threads of the new M6 countersunk bolt, pass it through the corresponding hole in the top cap.
- Thread it into the star nut or expander plug finger tight until the top cap is touching (but not forced against) the top of the stem clamp.
- Undo the stem steerer bolts until the stem is just able to rotate left or right on the stationary steerer.

### 4. Carbon Headset Cap tightening and final headset adjustment:

- For top cap tightening there is no specified torque setting for the top cap bolt but
  the headset is considered adjusted correctly when you have achieved 'free
  rotation without play'. That is, free rotation of the handlebars left to right and no
  discernible play when the front brake is pulled, held and the bike is rocked back
  and forth.
- Align stem with front wheel and <u>tighten the stem steerer clamp bolts to the stem manufacturer's recommended torque</u> ensuring you have achieved 'free rotation without play' and the headset is correctly adjusted.

#### 5. Pre-Ride Check:

- Ensure the top cap bolt, cap and stem are fully secure and the headset is adjusted as described above before test riding the bike.
- If you encounter any difficulties during fitting, or are unsure about any step, it is recommended that you consult a suitably certified bike mechanic for assistance.